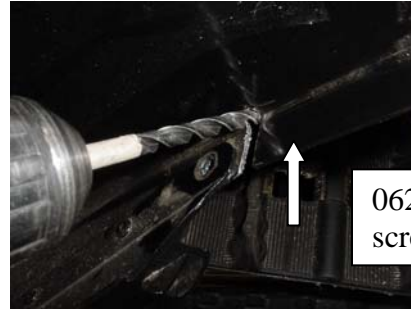


Rear Tunnel Relief Modification

1. Remove the 8 Torx headed fasteners holding rear bumper on, using a T-30 driver
2. Remove rear bumper
3. Using a ¼" drill bit, drill a hold on vertical wall of rear tunnel just behind the end of the tunnel edge roll (see picture below)



0623-782 bellypan
screw location



4. Using a saw, cut from the outside edge of the tunnel to the edge of the hole
 - a. 2 cuts should be made, one to the front edge of the hole and one to the rear edge of the hole.
5. If tunnel has already cracked, drill hole near the end of the crack, and cut only one slot to the other side of the hole.
6. Install bumper using 8 existing fasteners. Apply Blue (242) loctite to fasteners before installing.
7. Using a .140" drill bit; drill a hole up through flange just behind the cut slot into the bumper. Install supplied 0623-784 belly pan screw. (see above location)
8. Repeat steps for both sides.
9. By cutting this relief, it will prevent your tunnel from wanting to stretch the material from rider input into the running boards. Which in turn will prevent cracking from taking place.